		Recei	ving Rep	ort						
the same	ate: 1 <u>3/1/3</u> 0 upplier: <u>14/55/</u>	NH	Batc		2732	3				
Packing Slip: Yes No No N/A Invoice: Yes No No N/A Waybill Attached: Yes No N/A Waybill Attached: Yes No N/A QC6 Inspection Work Order										
Part Number	Description	antity dered	Quantity Received	Quantity Returned	Quantity Short	Comments				
311En	3.0. MIR	120								
						. //				
		Initials	of receiver (if shipment	OK) Level	12/2				
Production/Adi Date Received/Cost Initial	13/12/30				Locati	on				

Purchase Order Receipt Listing

October-30-13 11:17:22 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO21850 Receipt Dates from 30/10/2013 to 30/10/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$265.56	•	48.0000	0.0000 \$265.56 0.0000
MRB Qty/ RB Reject Qty	0	0		
MRB Qty/ MRB Reject Qty		*	uantity O U/M)	uantity t Value uantity
Inspected Qty/ Rejected Qty (PO U/M)	0.000	0.000	Total Received Quantity: Total Qty to Inspect (PO U/M):	Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:
Cost Per Unit/ Recv Value	\$5.53	\$265.56	Total	To
Recv Oty (PO U/M)	48.0000			
e Recv y Date/ Recv Emp	06/11/2013 30/10/2013	PLOU01		
Required Date Required Qty		48.0000		
	Materials CA Ltd			
PO U/M / Stock U/M		500 x f		
Project ID Reference/ Description/ Cert Std	/C-COP001 Thyssenkr M606116B0.500X05. f	6061-T6 Bar .500 x 5.00		
Project ID				
Line Nbr/ Insp Req	ndor Nan	°Z		
Purchase Order ID/ Curr Type	VendorID\Vendor Name	CAD		

No: VIM 412251 LADING Ship Date 300ct13 at 13:40 From VFW Ship From: Probill THYSSENKRUPP MATERIAUX NA Via VIM DELIVERY 4700 BOIS FRANC CONCORD ST. LAURENT, QC H4S 1A7 FOB PREPAID Tel: 514-337-0161 Fax: 514-745-2968 Frt 0- 0 Manifest Route Vhcle Trailer STAN IVERS (905-532-1350) Slp Ship To: DART AEROSPACE Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 O F BILL PEC-619849- 1 Your PO # 21850 Our Order ALUMINUM FLAT BAR 6061-T6511 x 5.00" 144.0000 PCS-Heat Number Tag No Quantity Net Wt Gr LBS Z00136060 155147 48 FT PLANCHE R306 Tags TOTAL: 140 161

Heat Number Z00136060

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

UNE SURCHARGE D'ENERGIE DE \$25.00 SERA AJOUTEE A CHAQUE COMMANDE. ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600
*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 1 ... Last

TOUTES ERREURS ET OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTEES IMMEDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER:

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

HYSSENKRUPP MATERIALS NA

RT AEROSPACE

UMINUM FLAT BAR 6061-T6511 0" x 5.00" X 144.0000" PART NO.

PO(Rel 21850

Nous certifiers que le document reproduit ici est une copie conforme du rapport foumi par le producteur du materiel ou les données resultant de **Certificate of Mill Test Results**

BL VIM-412251-001

l'analyse faite par un laboratoire aualifie.

Pg 1/1

KAISE ALUMINUN FABRICATED PRODUCTS



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CUSTOMER PO NUMBI	ER: CUSTON	IER PART NUMBER:		PRODUCT DESCRIPTION	N- I		
VIM-621808-3	ALRE	C00870		.500 X 5.000 SC I	RECT BAR		
KAISER ORDER NUMB	ER: LINE ITEM:	SHIP DATE:		KAISER LOT NUMBER:	ALLOY:		TEMPER:
650102	003	08/16/2013		200136060	6061		T6511
WEIGHT SHIPPED:	QUANTITY	B/L NUMBER:		DIAM/DAF/THKNS:	WIDTH:		LENGTH:
1058.000 LB	30.000 PCS	606910	٠.			(12.000 FT
SHIP TO:				SOLD TO:	•		
THYSSENKRUP	P MATERIALS NA	•		THYSSENKRUPH		lΑ	

4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA 4700 BOIS FRANC

ST. LAURENT, PQ H4S 1A7 CANADA

Actual Physical Properties

REPERENCE	Dash#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARI	NESS	CONDUCT.	BEND
Z00136060	0001	1	52.1	48.6	15.5	RE	95	N/A	N/A
Z00136060	0001	2 -	48.7	45.1	17.4	RE	96	N/A	N/A
Z00136060	/ 0001	3	53.0	49.6	16.3	RE	97	N/A	N/A
дост 36060 /	0001	4	49.0	45.7	14.7	RE	95	N/A	N/A
	Z00136060 Z00136060 Z00136060	Z00136060 0001 Z00136060 0001 Z00136060 0001	Z00136060 0001 1 Z00136060 0001 2 Z00136060 0001 3	Z00136060 0001 1 52.1 Z00136060 0001 2 48.7 Z00136060 0001 3 53.0	Z00136060 0001 1 52.1 48.6 Z00136060 0001 2 48.7 45.1 Z00136060 0001 3 53.0 49.6	Z00136060 0001 1 52.1 46.6 15.5 Z00136060 0001 2 48.7 45.1 17.4 Z00136060 0001 3 53.0 49.6 16.3	Z00136060 0001 1 52.1 48.6 15.5 RE Z00136060 0001 2 48.7 45.1 17.4 RE Z00136060 0001 3 53.0 49.6 16.3 RE	Z00136060 0001 1 52.1 48.6 15.5 RE 95 Z00136060 0001 2 48.7 45.1 17.4 RE 96 Z00136060 0001 3 53.0 49.6 16.3 RE 97	Z00136060 0001 1 52.1 48.6 15.5 RE 95 N/A Z00136060 0001 2 48.7 45.1 17.4 RE 96 N/A Z00136060 0001 3 53.0 49.6 16.3 RE 97 N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot	
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15	
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00	
102932	.70	. 21	.24	.10	,9¢	.10	.01	.02	.00	.00	.00	.01	.03	

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II (AMS-QQ-A-200/8) 97(R07) (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Quality & Technology Manager

Plant Serial: 00102353 Kaiser Order Number: 650102

Line Item: CO3

Page 1 of 1



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21850

Purchase Order Date 10/28/2013 PO Print Date 10/28/2013

Page Number 1 of 2

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Customer POID Customer Tax #

10127-2607

Ship To Contact

Ship To Phone

Terms Currency Net 30

Ship Via: Ship Acct:

Yours ppd

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO	Unit Price	Extended Price
	Delivery Comments	·	Promise Date	•				
1	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets)	11/6/2013		27.00		\$70.67	\$1,908.00
			Yes		f			
			11/6/2013					

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12

PLEASE CUT MATERIAL TO SIZE:

24 PCS CUT @ 13.375" GRAIN ALONG 13.375"

Line Total:

\$1,908.00

M7075T6B1.500X1.500

7075 T6 BAR 1.500 x

1.500

11/6/2013

24.00

\$19.58

\$470.00

Yes

f

11/6/2013

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12

Line Total:

\$470.00

PO Instructions: QUOTATION: NO: PEC-ST-619217

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21850

Purchase Order Date 10/28/2013 PO Print Date 10/28/2013

Page Number 2 of 2

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Ship To Contact

Ship To Phone

Vendor Phone

905 669 9444

Yours ppd

Buver

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

M6061T6S.063

6061-T6 .063 Sheet

11/6/2013

336.00

sf

NO

\$2.47

\$829.50

Yes

11/6/2013

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209

Line Total:

\$829.50

M6061T6B0.500X05.000

6061-T6 Bar .500 x 5.00

11/6/2013

11/6/2013

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

OR QQ-A-200/8 OR AMS-QQ-A-200/8 DR AMS 4160 OR ASTM B211 OR ASTM B221

\$5.70

\$273.60

Line Total:

\$273.60

PO Total:

\$3,481.10

PO Instructions: QUOTATION: NO: PEC ST-619217

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required (YES

PST# 6122-5207

10/28/2013

Change Nbr:

1

Change Date: